

ASAP

Work Order ID 84997

\*84997\*

May-31-12 8:29:22 AM

Item ID: D4008-7 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Washer  
 Start Date: 5/31/12 Start Qty: 20.00 \*20\* Cust Item ID:  
 Required Date: 6/05/12 Req'd Qty: 20.00 \*20\* Customer:  
 Reference:

Approvals: Process Plan: W Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4008	C								

100

0.00

\*100\*

Hardinge

Hardinge CNC Lathe Small

Memo

TURN AS PER DWG AND FOLIO FA909

DWG REV: C  
 FOLIO REV: AA

DEBURR

0.00

OK 12/06/04

20 15

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\*

QC

Quality Control

Memo

0.00

OK 12/06/04

20 15

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 Required Date: 6/05/12 Req'd Qty: 20.00 **\*20\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 <b>*120*</b> QC Quality Control	QC8- Inspect parts - second check  Memo	0.00  0.00	BA	12/06/04		20	0		
130 <b>*130*</b> Packaging Packaging	Identify as per dwg & Stock Location: <u>ST 82</u>  Memo	0.00  0.00				20		545	12/06/05
140 <b>*140*</b> QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00							12/6/5 mf 12-06-05

# Picklist Print

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Work Order ID: 84997

Parent Item: D4008-7

Parent Item Name: Washer

Start Date: 5/31/12

Required Date: 6/05/12

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP REV:A NEW ISSUE 10-02-02 JLM VERIFIED BY:EC IPP Rev:B 10.05.03 as per  
ECN10-562 DD verified by:EC IPP REV:C 12.03.07 AS PER DWG REV.C DD VERF:EC

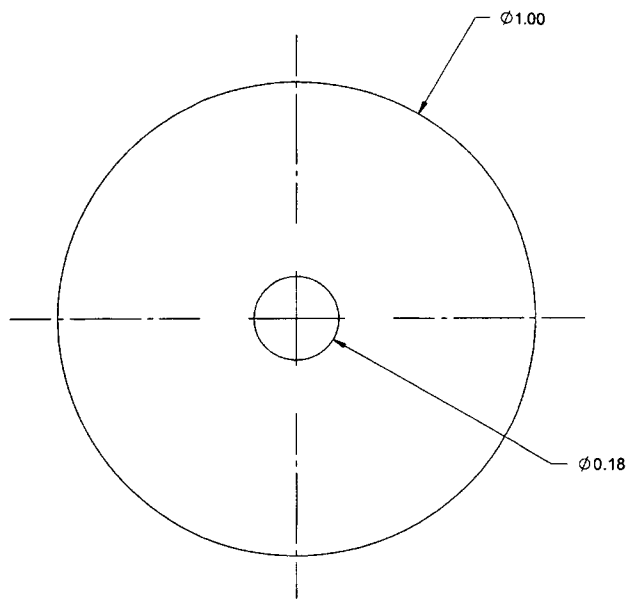
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELNR1.000 Delrin Round Bar 1"		Purchased	No			100	f	34.9032	0.028	0.5894737			

Location	Loc Qty	Loc Code
MAT055	34.9032	
117985	0.407	
118392	6.2762	
119306	28.22	

1.600 ent 12/06/04



DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4008-7	REF JCA-M47-2-26



**D4008-7 WASHER**

**NOTES:**

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL,  $\phi$  1.00 ROUND BAR, BLACK  
REF DART SPEC M-DELRIN-R1.000
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.00 lbs

DESIGN	AB	<b>DART AEROSPACE LTD</b>	
DRAWN	BC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AB	DRAWING NO.	REV. C
MFG. APPR.	BE	<b>D4008</b>	SHEET 8 OF 10
APPROVED	NO	TITLE	SCALE
DE APPR.	HA	<b>SPLASH GUARD</b>	NTS
DATE	12.01.17	COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

*W/O 84997*

RELEASED  
21 2012-03-02  
*MD*